

# Insulin Detemir, Certolizumab PEGOL & Others

Technology from the group of Natasa Skoko  
at **International Centre for Genetic Engineering and  
Biotechnology, Trieste, Italy**



# About Certolizumab PEGOL

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**Certolizumab Pegol is a pegylated Fab fragment of a humanized anti-TNF IgG molecule**

- **Originator / reference product:** The originator product, UCB's Cimzia (certolizumab pegol), was approved by the US Food and Drug Administration (FDA) in April 2008 and by the European Medicines Agency (EMA) in October 2009. The patents on Certolizumab PEGOL will **expire in Europe in 2021** and in the **US in 2024**. (Source: [GaBI Online](#))
- **Indications:** Treatment of adult patients with moderate to severe **Rheumatoid Arthritis, Crohn's disease**, psoriatic arthritis and ankylosing spondylitis.

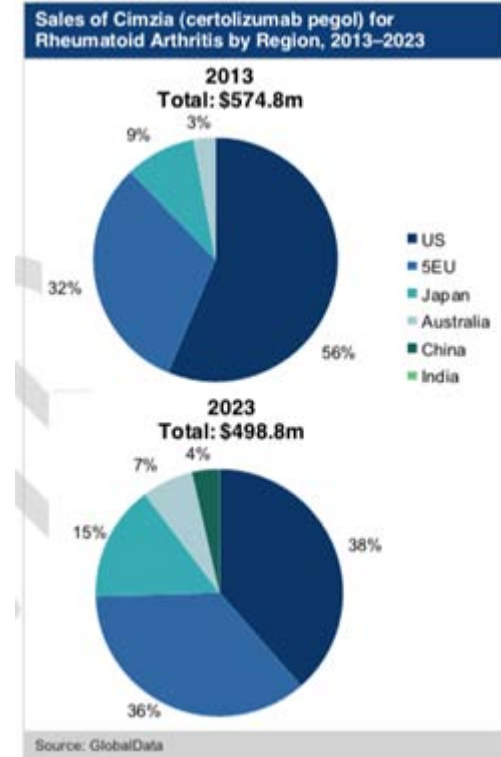
# Market and Industry Overview

## Market:

Estimated global market for Certolizumab **by 2023 is \$0.5 billion** (Source: [Market Research](#))

## Industry players:

- **Global:** UCB, Pfenex (in the pipeline)
- **India :** None

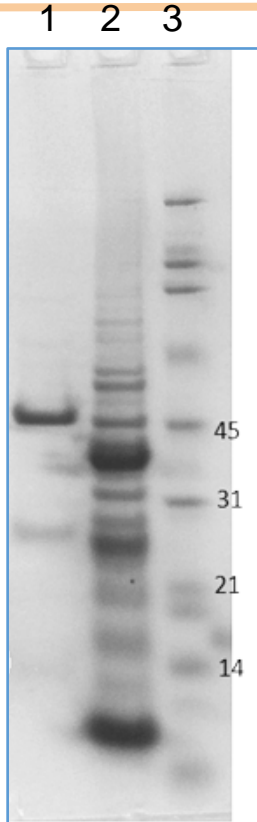


# The Opportunity: Why you should be interested?

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- **Market interesting:** a) The patents on Cimzia (Certolizumab PEGOL) will expire in the US in 2024. **Next generation Biosimilar** b) Certolizumab pegol is currently the **only PEGylated anti-TNF $\alpha$  biologic approved** for the treatment of **Rheumatoid Arthritis and Crohn's disease**.
- **Industry not yet crowded:** **Sole manufacturer** of Cimzia in UCB. Opportunity for other companies.

# The Technology Offering



- We produce Certolizumab by fermentation in the periplasm of *E.coli* in a native state with approx. **yield of 250 mg/L (post-capturing purification step)**

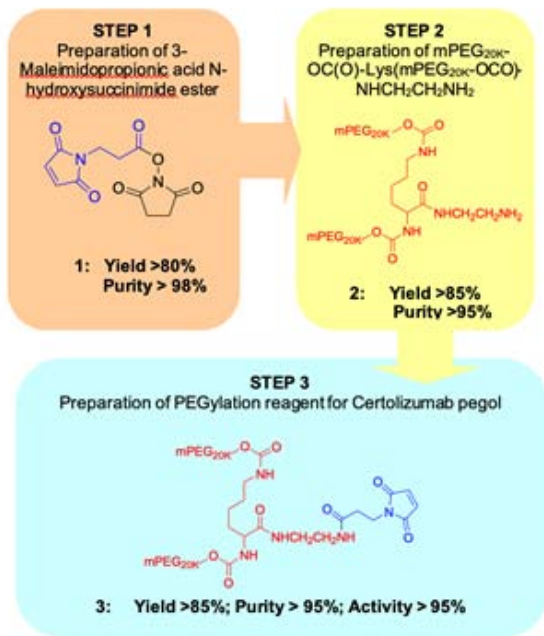
SDS-PAGE analysis of Certolizumab pools:

Lane 1: Certolizumab after first chromatography capture step

Lane 2: Flow through from first chromatography capture step

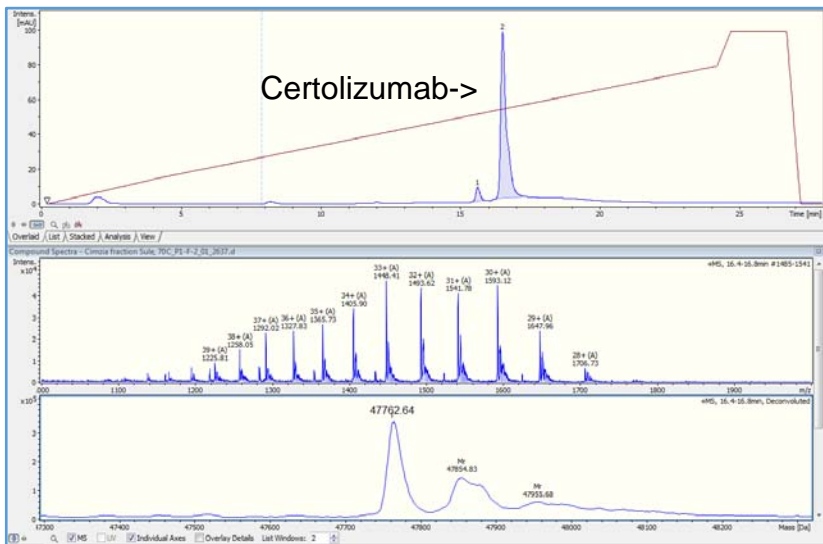
Lane 3: Molecular weight marker

# The Technology Offering



- We developed the process for the synthesis of the branched PEG reagent for PEGylation of Certolizumab to obtain Certolizumab pegol, at gram scale with **activity and purity > 95%**
- Preparation of PEGylation reagent in around 10 g scale with **yield of over 85%, purity of over 95% and activity of over 95%**.

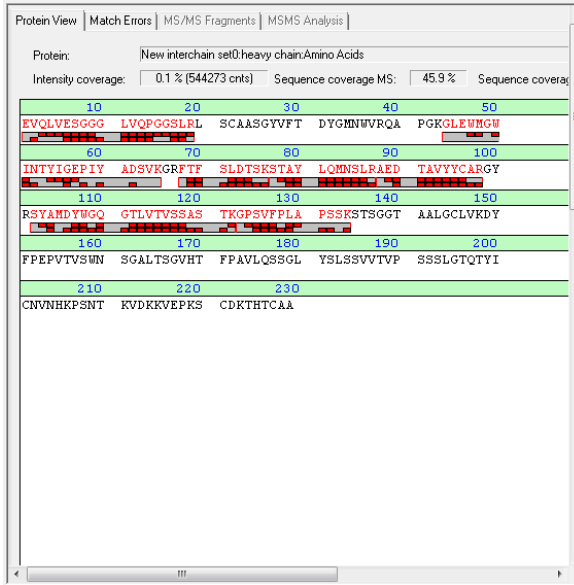
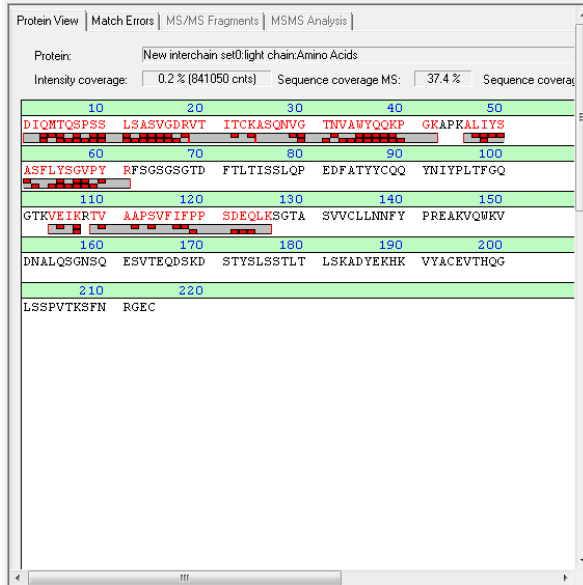
# Selected Data: Biosimilarity- Intact mass analysis



LC-MS (RP-HPLC) of Certolizumab after first chromatography capture step **shows purity >80%**.

Intact Protein mass analysis of Certolizumab is also performed after chromatography capture step: ESI-MS determined molecular mass is 47762.64 in **agreement with the calculated average molecular mass** of 47759.98.

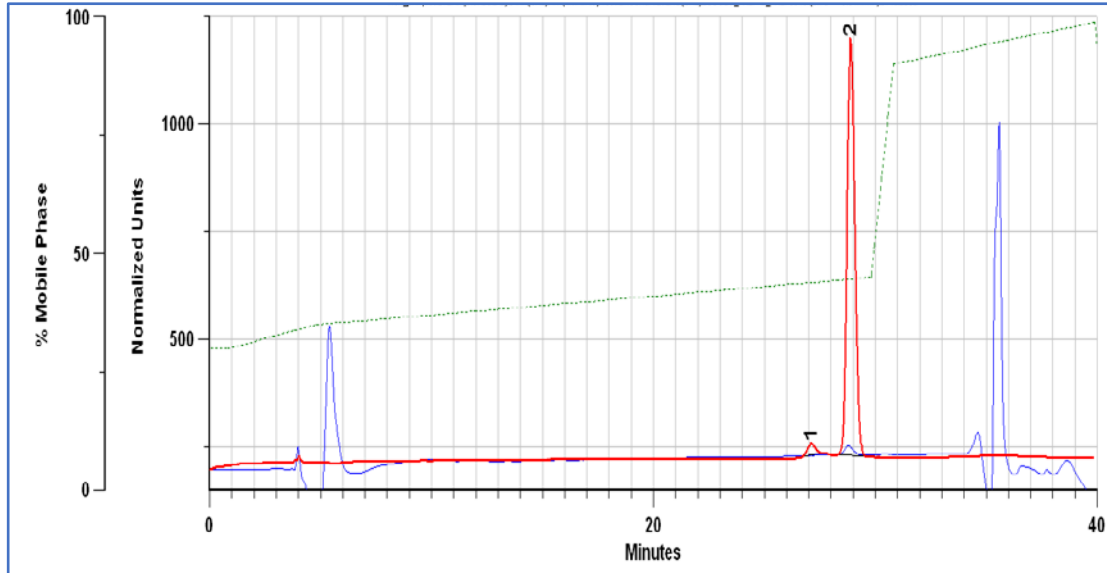
# Selected Data: Biosimilarity- Peptide mapping



Peptide mapping and MS/MS analysis of protein band from SDS-PAGE: **MS/MS sequencing showing partial coverage in both heavy and light chains of the protein, especially in the N-termini portions.**



# Selected Data: Purity and activity



RP-HPLC-UV-ELSD analysis of the PEGylation reagent for Certolizumab: the PEG reagent maleimide activated is reacted with a thiol containing tracer **demonstrating > 97% purity and activity** (peak n.2, red trace is ELSD)

# Current Status of Technology and Path Ahead

## Stage of Development

- Protein expressed in shake flask and 10L bioreactor.
- Achieved yield of **250 mg/L (post-capturing purification step)**



Development of Hypotheses and Experimental Designs

Non-clinical *in-vitro* studies: Physicochemical characterization for Biosimilarity

Non-clinical *in-vitro* studies: Functional characterization for Biosimilarity

Non-clinical animal studies: toxicity, PK/PD, immunogenicity

Generation of three consistent batches. Formulation development. Approvals for preclinical candidate compound from the relevant body.

Clinical studies: PK, PD, Immunogenicity

Regulated Production, Regulatory Submission

Scale-up, Completion of GMP Process Validation and Consistency Lot Manufacturing and Regulatory Approvals.

Clinical Trials Phase 3 and Approval or Licensure

# What are we seeking?

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## Seeking Industrial partners interested in:

- ❖ **R& D Collaboration** : To increase the production yield, optimize purification steps and develop conjugation step
- ❖ **Technology co-development**: To carry out further development/validation work
- ❖ **Technology licensing**: For commercializing Certolizumab PEGOL

# Dr Natasa Skoko's Group: Biotechnology Development Unit



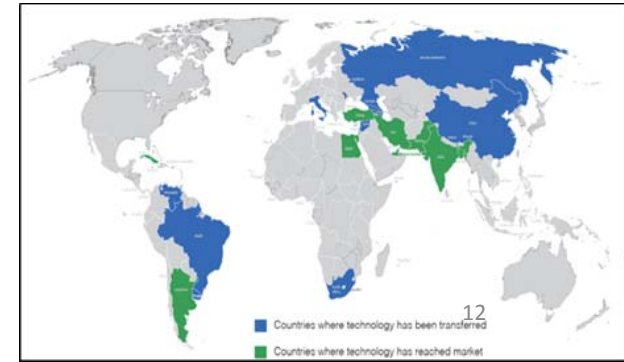
**Lead Scientist: Dr Natasa Skoko**

**Group Leader**, Biotechnology  
Development Unit, ICGEB, Italy

**Member and reviewer**, Women in  
Science in the Developing World

**Expertise:** Production of biologics in  
bacteria, yeast and mammalian cells,  
bioprocessing operations such as  
upstream, downstream and quality  
control analysis following European  
Pharmacopoeia monographs

- ◆ **Key assets and strengths of Dr Skoko's Lab:**
  - ◆ **Authored more than 20 publications** in her areas of expertise
  - ◆ Team strength: 8
  - ◆ Well equipped labs and analytical facilities
    - ◆ Microbial and mammalian cell line facility
    - ◆ Downstream processing, chemical lab and **QC lab**
    - ◆ **Clean rooms in Class C and D**
  - ◆ Industry Project /Tech transfer
    - ◆ More that 25 years of experience in the field of biologics/biosimilars, **more than 70 technology transfer agreements with companies**
    - ◆ Companies from 22 countries, more than 100 scientists trained in our lab



For more information contact:

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